



Dr. Chunibhai Vallabhbhai Patel College of Pharmacy
Uka Tarsadia University, Bardoli



REPORT ON INDUSTRIAL VISIT AT VAPI CARE PHARMA PVT. LTD.

Date & Time: 27th December 2025

Venue: Vapi Care Pharma Pvt. Ltd., Vapi, Gujarat.

Organized by: Dr. Chunibhai Vallabhbhai Patel College of Pharmacy, Uka Tarsadia University, Bardoli.

No. Participants: 50

The visit was been conducted with the aim of observation of functioning of Pharmaceutical manufacturing unit facility and real- world of this fraternity by Dr. Chunibhai Vallabhbhai Patel College of Pharmacy, Uka Tarsadia University, Bardoli. This educational initiative was been taken with primary aim of exposure to students with practical knowledge of pharmaceutical fraternity and providing them imparting hand on experience.

The visit was coordinated by Mr. Jigal Hirawala, an Assistant professor at DCVPCP with 50 students of final year B.pharm, along with two faculty members Ms. Kiran Shetty and Ms. Harshada Rathod.

This visit enabled students with clannish observation of the functioning of the manufacturing unit facility that is different from lab scale and is quite vast.

TECHNICAL EXPOSURE AND AREA WISE EXPLANATION

Warehouse Operations

The following critical aspects were elucidated in raw material and packaging material warehouse:

- Systematic flow of raw materials and packaging components
- Status identification through material labeling and label specifications
- Designated storage conditions ensuring material integrity
- Controlled material transfer mechanisms between warehouse and production units
- Utilization of software systems for digital data recording and inventory management
- Regulated personnel movement

Production and Manufacturing Section

Detailed explanations were provided on the following operations within the production areas:

- Material Request order (MRO) generation and dispensing procedures



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- Washing area operations and hygiene control
- Cleaning methodologies and validation protocols
- Maintenance of essential documentation including Batch Manufacturing Records (BMR) and Standard Operating Procedures (SOPs)
- Granulation processes, underlying mechanisms and associated equipment, encompassing both wet and dry granulation techniques
- Sampling methodologies adopted for In-Process Quality Control (IPQC) Testings
- Tablet compression processes and operational features of compression machines
- Special handling and precautionary measures for light-sensitive pharmaceutical materials
- Identification of tablet defects arising from compression variability and their corrective strategies
- Tablet sorting procedure
- Primary packaging operations and controls
- Tablet coating processes and objectives

Vapi Care Pharma had supported in this invasive experience.

Ms. Shikha Kuahwah (HR) of the industry briefed the group and provided knowledge about it.





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Report submitted by: Mr. Jigal Hirawala

Dr. Pranav Shah
Director, DCVPCP